

Service Repair Procedure

HSM Transportation Solutions

HSM/CE White

Convertible Seat Stud Head Protection

Service Repair Procedure Number SRP 1701-0001

HSM Recall Number 17E-045

Blue Bird Recall Number R17ZB



August 14th, 2017

Tools and Equipment Required:

- 1. 7/16" Axle Guard – Part No. 800-532.**
 - **45/39" Seats = 4 Ea**
 - **30/36" Seats = 2 Ea**

- 2. Rebond Foam Block – Part No. 203-381.**
 - **45/39" Seats = 3 Ea**
 - **30/36" Seats = 2 Ea**

- 3. Automotive Contact Adhesive Spray**

Pull Up Cover:



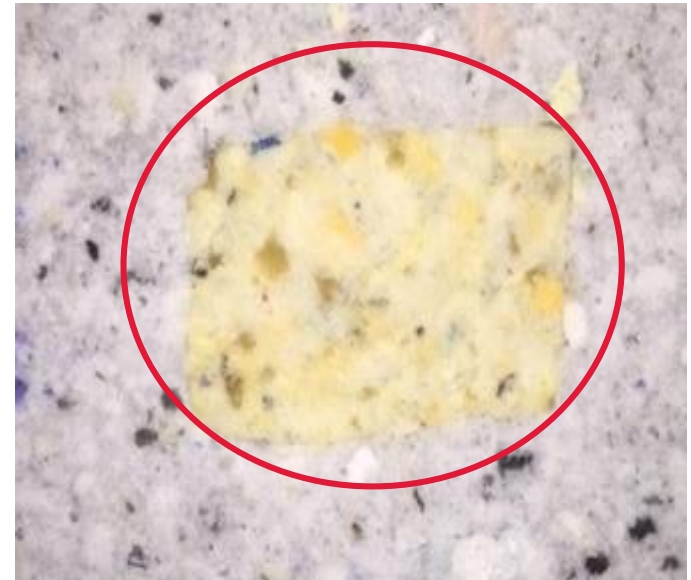
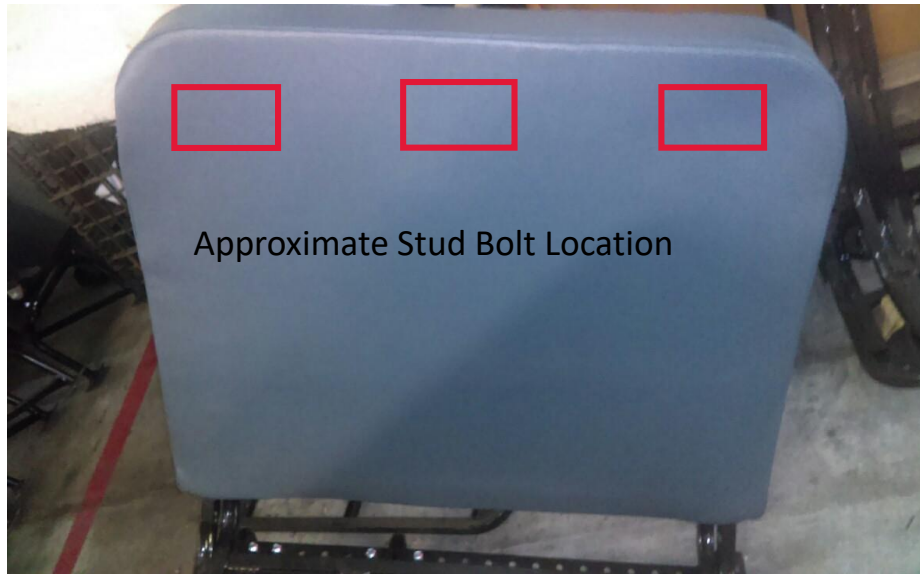
- Undo Velcro attachment at bottom of seatback cover.
- Pull up Cover until the Belt mounting stud bolts appear, keeping cover still intact to the top of the back foam.

Applying Thread Cap:



- ❑ Apply Thread Cap/Axle Guard (Part Number 800-532) to each stud bolt insuring cap bottoms out on the end of stud bolt.

Applying Rebond Foam Block:



- Apply Adhesive to the edges of the foam block (Part Number 203-381) and the edges of the opening in the seat back.
- Insert into existing opening in the seat back.

➤ Estimated Labor Time:

- 5 Minutes Per Seat.