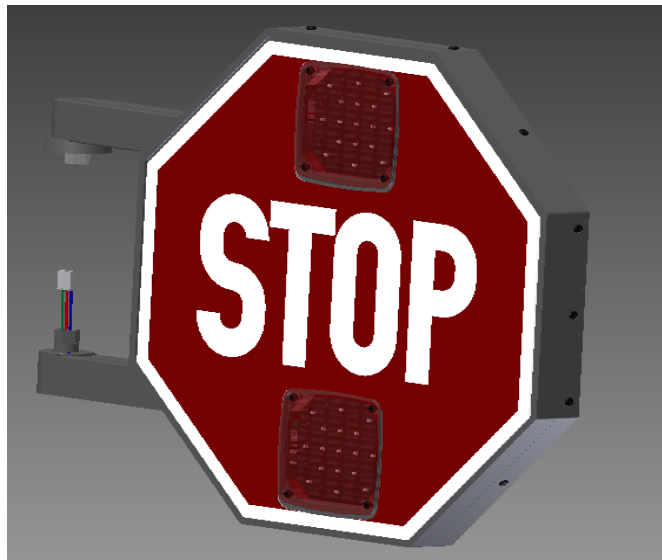




Technical Bulletin

SAT-0005-01

Transpec Stop Arm Blade Assembly Replacement



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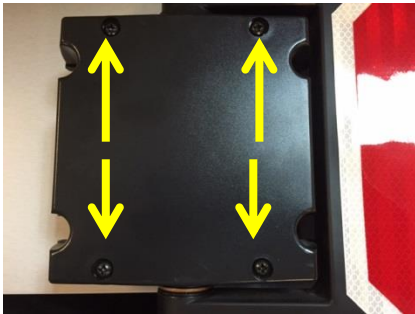
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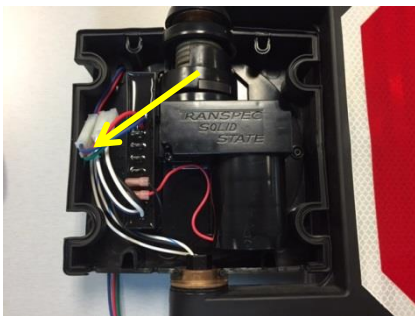
Transpec SA Blade Assembly Replacement SAT-0005-01

NOTE: This operation can be performed while the Stop Arm Assembly is in its fixed, mounted position. This procedure is also used to replace a damaged decal.

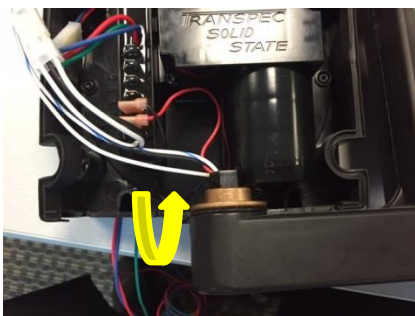
1. Disconnect power from stop arm (i.e. remove fuse)
2. Unfasten (4) screws and remove Stop Arm cover.



3. Disconnect Wiring Harness.



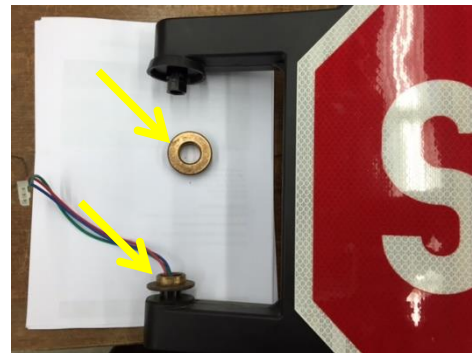
4. Separate the bottom end of the blade from the base.



5. Separate the upper end of the blade from the clutch/motor shaft.



6. Remove brass bushings and reinstall on new blade.



7. Reinstall new blade inserting the top end of the assembly first.
8. Reconnect wiring harness
9. Check the placement of the gasket then, reinstall cover.
10. Test operation.



Transpec SA Blade Assembly Replacement SAT-0005-01

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